



Your bakery is our world.

# Automatic Relidder

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AMF's Automatic Relidder offers an effective way to properly align lids onto bread pans reaching the highest rate in the industry. The relidder is easily integrated with existing pan systems.



# DESIGN INNOVATIONS

The Automatic Relidder requires simple adjustments for lid widths and pan heights ensuring reliable, repetitive assembly. A pneumatic, stop-release mechanism precisely releases each lid into position on top of the bread pan.

## PERFORMANCE

The synchronized pan and lid mechanism automatically controls the lidding cycle forming a precise pan fit. Operators manage repetitive assembly through simple adjustments and minimal involvement.

## QUALITY

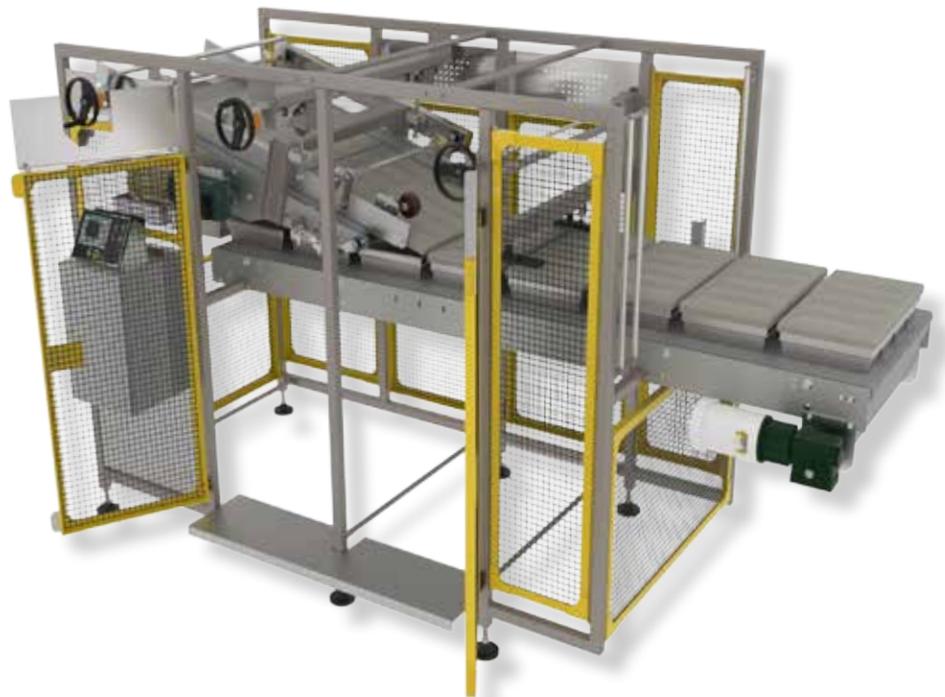
Heavy-duty construction with quality materials and components ensures high performance, longevity, and minimal maintenance.

## RELIABILITY

AMF's unique Relidder System includes the motorized pan and lid assembly, fully managed by a sophisticated HMI interface, to provide safer, automated pan stacking. Speeds up to 60 pan straps per minute are achievable when integrated with AMF equipment. This reliable technology uses standard industry parts.

## SAFETY

Secured with guarding and interlocks for easy access and clear visibility without ever handling hot pans.



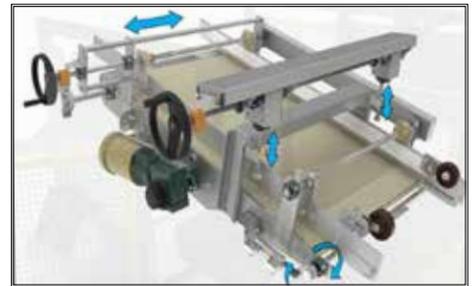
Instantly places  
up to 60 pan straps  
per minute.

# OTHER ADVANTAGES

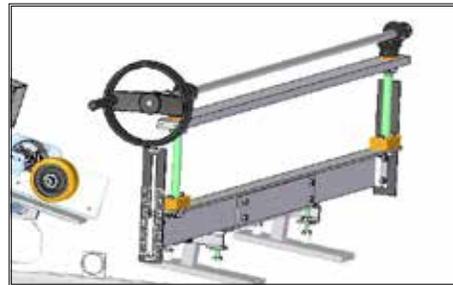
- ▼ Pans of proofed products and lids are received and delivered fully-assembled to the oven
- ▼ An automatic pan and lid mechanism controls the lid cycle to ensure an exact fit
- ▼ Magnet mechanism allows different pans sizes through the system
- ▼ Designed to help with quick production change-over
- ▼ Rates of lid flow and pan strap flow are easily synchronized for precise placement
- ▼ The lid conveyor, height adjustment mechanism properly adjusts the distance between the lid and pan as non-lidded pans go through the Relidder
- ▼ Painted steel NEMA 12X free standing operator console with touchscreen interface for intuitive operation and recipe management



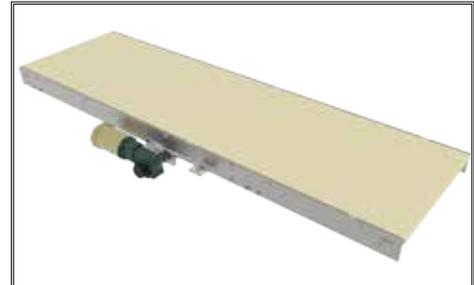
Conveyor System Assembly



Lid Motion and Positioning Height Adjustment Mechanism



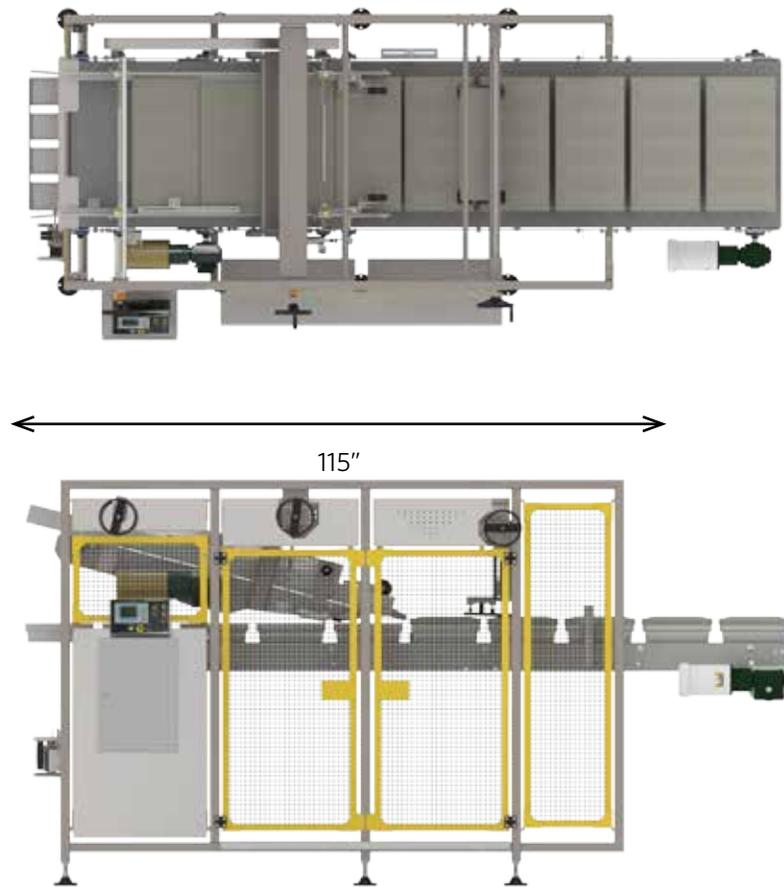
Magnet Mechanism



Pan Gapper Conveyor



# SPECIFICATIONS



**AMF IS A MARKEL FOOD GROUP COMPANY**

AMF's focus on continuous improvement may result in changes to machinery specifications without notice.