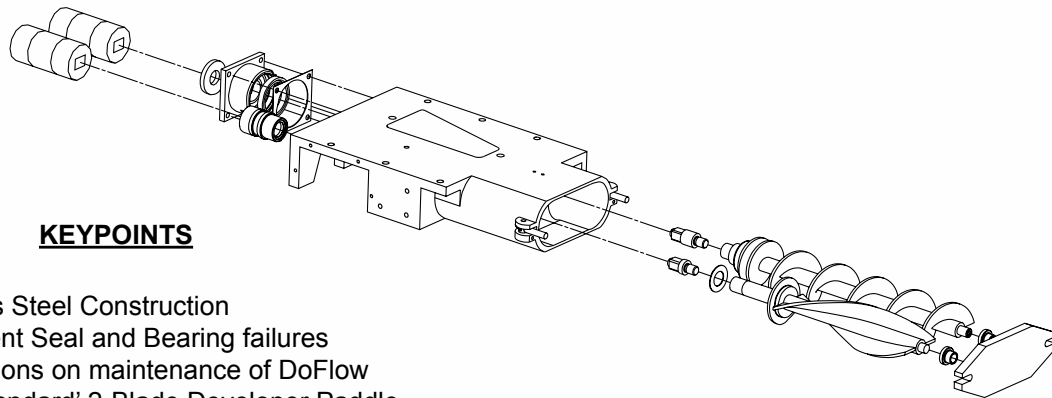


## Upgrade Kit: DoFlow Developer Paddle & Screw Conversion Kit



Part Number	Kit Description	Availability	Price
32524-615	DoFlow Paddle & Screw Conversion Kit	4-6 Weeks	Call for Quote

This upgrade kit is designed to prevent seal and bearing failure and greatly reduce overall maintenance of the DoFlow Unit. This upgrade will greatly improve the service life of bearings, seals and all effected components of the DoFlow. This kit references 2004-2006 machines with Auger Assemblies #43050031 and Developer Assemblies #43050024 for recommended upgrading.



### KEYPOINTS

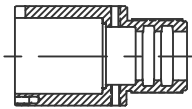
- All Stainless Steel Construction
- Helps prevent Seal and Bearing failures
- Cost reductions on maintenance of DoFlow
- Kit uses 'Standard' 2-Blade Developer Paddle
- Optional 4-Blade version is available at an upcharge

### KIT INCLUDES

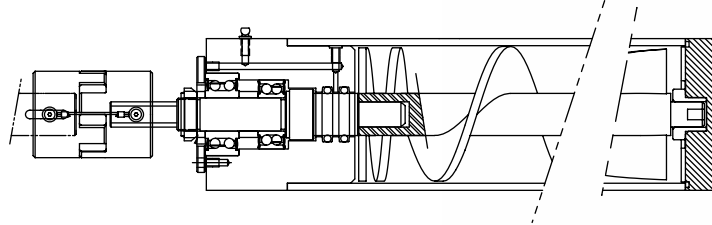
- DoFlow Coupling Assemblies
- Flanged Bearings
- Developer Assembly Components  
(Paddle, 08' Packing Housing, Washer Return Screw, Drive Stub Shaft)
- Feed Screw Assembly Components  
(External Seal, Dual Lip Seal, #3724 Feed Screw, Gasket, Drive (Incorporator), Bearing Assembly)

## Applications Recommended for Conversion

*This kit serves to convert 04'-06' DoFlow-equipped machines from alternate paddle and screw designs to current, more efficient 2008 design. Machines with Developer Paddle, Screw, Bearing, Seal & Packing Glands like these shown below and others made prior to 2006 will see great improvements in overall DoFlow performance by upgrading to this conversion kit.*

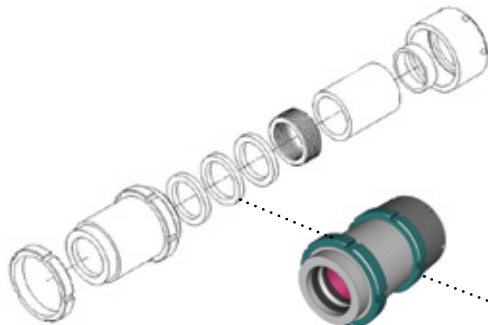


Housing, Developer Seal part #33050-325



DoFlow Auger Seal Assembly part #43050-031

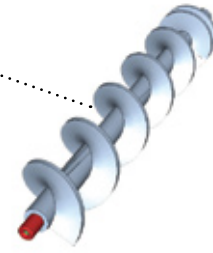
## New and Improved DoFlow Conversion Kit



Packing Housing Assembly 2008  
part #32524-268



Feed Screw Bearing Assembly  
part #42520-010



#3724 Screw (Feed), DoFlow  
part #37220-052

Developer Paddle, Electric DoFlow Assembly  
part #37221-252 (Optional 4-Blade version also available.)

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