APEX MB-R Tunnel Oven

Simple, modular indirect-fired oven designs offering maximum profitability and flexibility with independent zone control for precise temperature control.
DESIGN INNOVATIONS

Automation in baking brings with it many challenges. This level of automation demands intelligent design, an understanding of the complete baking process, and a world of experience. Designed for emerging markets and entry-level bun and roll producers, AMF’s APEX MB-R Tunnel Oven Series offers three standard modular sizes. This simplicity in engineering ensures you the best value baking while maintaining room to grow your oven capacity in the future.

MODULARITY
The most striking aspect of the APEX MB-R Tunnel Oven is its complete modular design. The pre-assembled modules enable quick turnaround time for efficient installation and future expansion.

VALUE
AMF’s APEX product line offers an optimum price/quality ratio. Building on 100 years of oven-building experience, AMF’s value engineering ensures maximum profitability and reliability throughout the life of your oven.

CONTROL
With two or three individually adjusted baking zones, critical baking parameters such as temperature, air speed, and humidity can be set independently from one another. Central modulating industrial burner with redundant fail-safe execution.

FLEXIBILITY
Offering three standard oven sizes built for a gas or oil heat source in a modular system, the MB-R maintains flexible baking solutions as you grow your product portfolio.

The perfect balance of quality and value.
APEX MB-R TUNNEL OVEN SERIES

The APEX MB-R Den Boer Tunnel Oven Series consists of three standard direct-fired oven sizes, each of which can be expanded by length for future capacity growth by connecting additional modules. Individual zone assembly ensures complete control of your baking process without compromising on AMF’s best value engineering process. The flexible Den Boer oven loader design allows for easy product changeover and pan variation.

- Full Corten steel interior, vapor tight baking tunnel is divided into stainless steel modules with vapor tight connections. Top and bottom coverings of the oven are aluminized steel panels.

- High-quality, 20 cm thick oven insulation minimizes heat loss. Heat modules are fitted with adjustable slides to prevent heat loss and can be fitted with an insulated service hatch.

- Cyclotherm, indirect-heat system uses central burners located above the baking chamber. Heat is transferred by means of radiator tubes above and below products.

- PT-100 temperature sensors are fitted to measure temperature in each zone and displayed on HMI. Top and bottom zone temperature control allows user to maintain ideal baking curve.

- Open structure, positive drive OGB-L Belt consists of wire links with eyes, connected by cross-rods, welded at the ends for even heat distribution.

- Entrance and exit drive frames are designed with rigid construction to prevent misalignment of belt. Positive drive prevents friction or slipping.

- Oven is built on high legs for simple sanitation.
SPECIFICATIONS

<table>
<thead>
<tr>
<th>Width</th>
<th>Baking Time</th>
<th>8.8 M 28.7’</th>
<th>11 M 36.1’</th>
<th>13.2 M 43.3’</th>
<th>15.4 M 50.5’</th>
<th>17.6 M 57.7’</th>
<th>19.8 M 65’</th>
<th>22 M 72.2’</th>
</tr>
</thead>
<tbody>
<tr>
<td>MB-R Series 1</td>
<td>61” 1.550 mm</td>
<td>8.5 min</td>
<td>6,000</td>
<td>7,500</td>
<td>9,000</td>
<td>10,500</td>
<td>12,000</td>
<td>13,500</td>
</tr>
<tr>
<td>MB-R Series 2</td>
<td>90.55” 2,300 mm</td>
<td>8.5 min</td>
<td>10,700</td>
<td>12,800</td>
<td>14,900</td>
<td>17,000</td>
<td>19,100</td>
<td>21,200</td>
</tr>
<tr>
<td>MB-R Series 3</td>
<td>120” 3,050 mm</td>
<td>8.5 min</td>
<td>21,000</td>
<td>24,000</td>
<td>27,000</td>
<td>30,000</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The APEX MB-R Series Oven is only available in the above configurations and capacities.

OPTIONS

- Top convection system to direct air towards product
- Vapor Hood to reduce baking steam in the bakery
- GAP Detection to detect gaps between pans and prevent flash heat
- Baking Pan Grouper and Oven Loader with Pusher
- Oven Unloader with Modular Belt
- Water Sprayer at Oven Outfeed for extra shine on product
- Service Hatch for easy access to baking tunnel for inspection, service, and cleaning
- View Port for clear and bright view of product during baking
- Steam Injection via steam lances

AMF’s focus on continuous improvement may result in changes to machinery specifications without notice.